

Casting Resin Bags

BORNA Electronics

Instruction

- Plastics and metals must be dry and free of oil and grease before pouring resin.
- The resin must not come into contact with moisture or water before curing.



1

For ambient temperatures below 100 °C: warm the bag to about 200 °C before mixing.



2

Remove polyethelen bag, remove rubber and plastic seal from center of bag.

Mix contents by kneading vigorously for 3 minutes.

3



4

Make certain all resin is squeezed from the corners and edges the bag.



5

Immediately after mixing push all resin to one half of the bag. Twist bag to separate empty and full parts of bag.



6

Immediately pour the resin in the mould.



7

Hold the full part of the bag in one hand and remove a corner of the bag.

Attention

- When closing joint for connecting cables, cable cover using sandpaper, to be perfectly clean.
- Bag package permits to mix the resin without touching, in case it happens rub it off with soap.